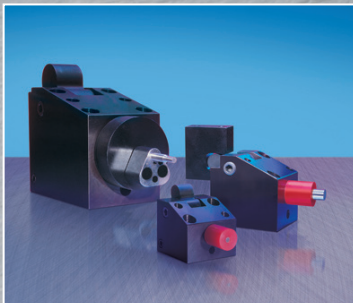
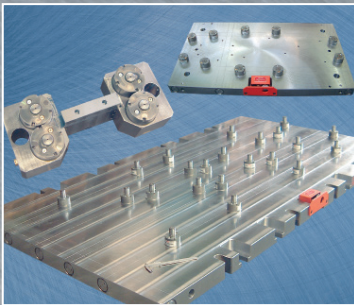


READY

STANDARD DIE SUPPLY
A DIVISION OF READY TECHNOLOGY

**Global Supplier of
Quality Die Components
for 45+ Years**



**From Raw Plate to Finished Product,
We Provide Full Manufacturing Capabilities
and Quality Die Components**



***STANDARD DIE SUPPLY is your single source
from manufacturing complete machined dies
to supplying all your die component needs.***

STANDARD DIE SUPPLY
A DIVISION OF READY TECHNOLOGY

We're **READY** when you need us with the products, processes and people to meet your needs.

Services

We back up our line of products and machining capabilities with dedicated designers, engineers, skilled craftsman and administrative support on the inside with a sales team of tooling professionals on the outside at each of our locations whose job it is to get you what you need and service your requirements.

Inventory

- Half a million dollar inventory stocked in Dayton
- In stock orders ship the next day

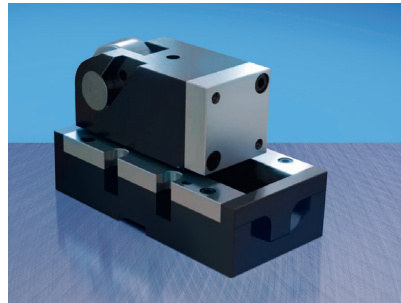
Manufacturing Certifications

- ISO 9001:2015 Certified
- Inspection and Quality Control Systems

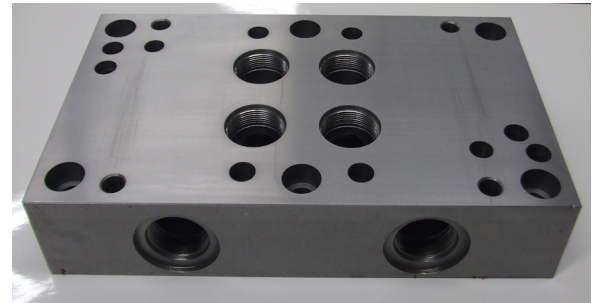
Well stocked inventory



From manufacturing to assembly to stocking die componets, Standard Die Supply has it all!



Camdrives



Manifold Plates



Manifold Cylinders



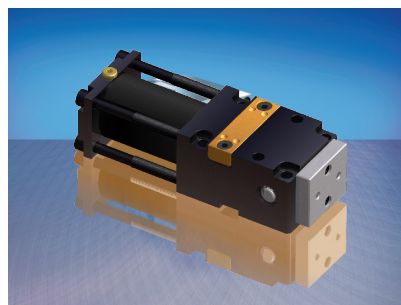
Multi Plate Dies



Gas Springs



READY Bender® Dies



Hydraulic Cams



R&D Lab

Our Machining Capabilities

Vertical Milling

Cincinnati CNC Vertical Mill

(1) 45 Taper (1) 50 Taper

Max travel: 66"

(allows L-R clamping)

X Axis: 72"

Y Axis: 30"

Z Axis: 30"

Okuma CNC Vertical Mill

(50 Taper)

Table Size: 25 x 60

X Axis: 49.2913"

Y Axis: 24.8819"

Z Axis: 24.13"

Max RPM: 3000

Onsrud CNC Vertical Column Mill

(50 Taper)

Table Size: 120" x 48"

X Axis: 125"

Y Axis: 61"

(62" Max between Columns)

Z Axis: 16"

(24" under Spindle Nose with out tool)

Max RPM: 2500

Material Handling

Max Crane Capacity: 4,000 lbs.

Fork Lift Capacity: 15,000 lbs.

CNC Machining

Tree CNC Vertical Mill

40 Taper Max travel: 38"

(allows L-R clamping)

X Axis: 40"

Y Axis: 24"

Z Axis: 25"

Max Rpm: 3000

Horizontal Milling

DeVlieg 4K60 Horizontal

CNC Jig Mill (50 Taper)

Table Size: 40 x 60

X Axis: 60"

Y Axis: 60"

W: 20"

Z: 20"

Radial Drilling

Max power tap: 1-1/4" dia.

(Larger sizes must be hand tapped)

Max height of drill: 48"

(Larger plates must be outsourced)

Burn Table

Max Plate Size:

96" width x 120" Length

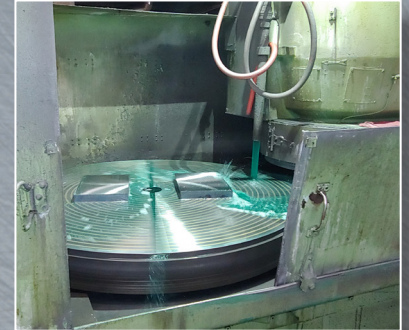
Max Height: 10"

Max Thickness:

5" max burn thickness

Ramp Angle:

45° from vertical max



STANDARD DIE SUPPLY
A DIVISION OF READY TECHNOLOGY

Your Single Source For

Hard Dies

- AMCOR- Spool retainers, stock pushers, stock lifters, grip buttons and stops
- ATS IN-DIE TAPPING - Single, multiple and special in-die tapping units
- DAYTON LAMINA - Wear plates, die springs, L&V gibs and stock lifters
- NOBLE DIE COMPONENTS - Stripper spring units
- OBERG - Punches & dies, EDM guides and carbide details
- PACESETTER SYSTEMS - Hydraulic and spring loaded quick die and mold change systems
- PIVOT PUNCH - Complete line of standard punches and die buttons - metric and inch, custom retainers and blade punches
- ROYAL DIVERSIFIED PRODUCTS - Core pins, perforator and ejector punches
- UNIKIX - Ejector pins with integral springs

Machine Tools

- LEXCO / PRESTO - Lifts, tables, and carts
- RAPIDAIR - Feeding (Servo Feed & Air Feeds), straighteners, reels, scrap choppers and others

Press Brakes

- ACROTECH - Sheets, rounds, V-die form tools, and roll bending machines
- CLEVELAND P&D - Ironworker style punches and dies, shears, plus 28XX tooling
- MULTICYL - Air-over-hydraulic punching, piercing, notching, and clinching
- PROGRESSIVE TOOL - Die - Press Brake Dies standard; Special

Accessories

- ASSOCIATED SPRING - Full range of special springs
- DE-STA-CO WORLD OF CLAMPING - Manual toggle clamps, pneumatic clamps and systems, toggle-lock plus TM clamps.
- PRECISION BRAND - Shim stock, heat-treat foil, punch shims, key stock
- SAF-T-BLOK - Safety press blocks
- ESSENTRA COMPONENTS - Clamps and work holding solutions, hoist rings, jig and fixture components

STANDARD DIE SUPPLY

*Located minutes from I-70 & I-75,
The Crossroads of America*



Known as the 'birthplace of aviation,' Dayton remembers its lofty past with the

- National Museum of the U. S. Air Force
- SunWatch Indian Village
- Carrillon Historical Park
- America's Packard Museum
- The Wright Cycle Co. Complex

offer a glimpse at an earlier history of the area.

Dayton's vibrant arts and cultural scenes boast numerous museums, theaters and galleries, including

- 5/3 Field, Home of the Dayton Dragons
- Schuster Center of the Performing Arts
- The Dayton Art Institute
- Five Rivers Metro Park
- 12 Craft Beer and Microbreweries
- Miami Valley Bike Trails - 330 miles to explore

Visit us at Standard Die Supply
and extend your visit
to explore
"Dayton Patented"!

For more info, call 800-543-4355 today!

STANDARD DIE SUPPLY

630 Kiser Street . Dayton, OH 45404

(800) 543-4355 . (937) 866-7200 . FAX: (937) 866-7226

www.readytechnology.com

